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## Research paper

## Exploring Optogenetic Techniques for Neuronal Stimulation with Different Electrode Configurations: A Review

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### Abstract

Optogenetics is an innovative technology that uses light to control neuron cells. In the rapid synthesis of light-sensitive opsins, significant advances have been made to understand the links between neuronal activities and the behavior in healthy and diseased brains over the last few years. This technique allows researchers to selectively activate or inhibit specific neurons with high temporal and spatial resolution, offering unprecedented insights into brain function, circuit dynamics, and neurophysiological disorders. However, challenges such as light scattering, thermal effects, and power efficiency remain key considerations in optimizing these technologies. This review explores the latest advancements in optogenetic stimulation methods, comparing different light delivery approaches in terms of efficiency, biocompatibility, and practical implementation. Additionally, we discuss the limitations associated with current techniques and highlight potential future directions, such as improved opsin engineering, enhanced light penetration strategies, and the integration of wireless optogenetics for seamless in vivo applications. With continuous technological refinement, optogenetics is poised to further enhance our understanding of neural circuits and drive novel therapeutic interventions for neurological disorders.

## 1. Introduction

Optogenetics is a form of neuromodulation used in neuroscience to monitor and guide the behavior of neurons in living tissue. There are different medical applications for restoring

muscle function and treating neurological disorders with brain-machine interfaces that link the brain and external devices, such as Parkinson's disease (PD) and depression [1, 2]. Optogenetics monitors a specific cell type by light-stimulating opsin [3]. Devices able to



communicate with neural circuits have been a fact for a few decades, either by recording or modulating their operation. These interfaces are being used by neuroscientists to map brain networks and collect information and interrelationships of their working processes. The main aim of these techniques is to recover sensory and motor functions.

Conventionally, neural probes contain electrical conductors that are in contact with the ionic solutions from the brain tissue. By converting ionic currents into electrical currents, early electrodes were isolated wires capable of receiving bioelectric signals [4]. Electrical stimulation, capable of neuromodulating the brain circuit, rapidly advanced alongside the documentation of the neural activity. Various clinical applications have evolved with research, highlighting the significance of neural activity [5].

Many neurological conditions have shown beneficial effects of deep brain stimulation (DBS) such as depression [6 - 9], compulsive Obsessive Disorder [10,11], chronic pain [12, 13], Parkinson's disease [14], epilepsy [15], essential tremor, dystonia and Tourette's syndrome [16, 17].

Electrical interfaces have clinical limitations, such as the capability to target particular cells inside neural circuits, despite having marked a significant advance in the field of neuroscience. Overcoming this restriction, optogenetics appeared as a new area of neuroscience study in 2005 [25,26].

Optrode is a device for transmitting light and recording neurons electrically. The optrode structure consists of electrical, optical, structural, and: -

(i) A light source is used to activate photosensitive proteins in neurons. (ii) Electrical sites for recording used for electrophysiological studies. (iii) Electrical and Optical components mounted on flexible frames and, (iv) Data acquisition with transmission and processing electronics connected to the device externally or monolithically [27]. Devices that deliver light, known as optoprobes, have been used for this purpose.

Compared to traditional electrical interfaces, optrode systems offer an improved spatial resolution. Biological responses can be induced only in targeted cells, even with fiber-based optrodes. However, when capturing neural

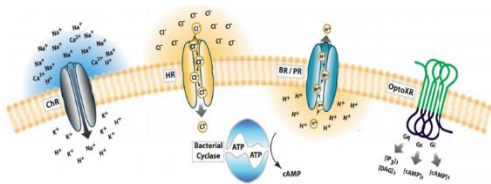
activity, optical systems can still provide higher resolution than probes with a high recording site density [26]. The ability of optical neuromodulation has been shown to selectively control defective circuits, leading to potential benefits for many disorders, including dysfunctional Parkinsonian circuits [27, 28], blindness [29-34], deafness [35, 36], spinal cord injury [37]; and compulsive behavior [38], dysfunction [39], anxiety [40] and depression [36]. Optical stimulation is not enough in clinical practice to be introduced. There are some key problems required in additional research and development in photo-stimulation: (i) optimization of optical devices with efficient optical control is still necessary, which means that adequate light intensity is transmitted to the right neural circuit[46], (ii) scalable and reliable technologies to facilitate the miniaturization of devices;(iii) scalable and reliable technologies to facilitate the miniaturization of devices;(i) the methods of gene transmission must prove safe and stable transmission to the patient's neurons, and (iv) designing interfaces with a lifelong, ultra-low-power consumption wireless platform to supported bidirectional data[47]. Recent studies seek to explore the potential of optogenetics as a promising approach for neuroscience. To propose strategies for light transmission using modern viral vector-based molecular methods and apply these approaches to treat various brain disorders [48-53].

## 2. Optogenetics and light delivery methods

Around 40 years ago, researchers first identified light-activated proteins, including bacteriorhodopsin, halorhodopsin, and channelrhodopsins 1 and 2, which function as cation channels [54,55]. Generally, when activated by light, opsins directly generate electrical currents in cells. This feature sets them apart from rhodopsin, which relies on intracellular G-proteins to indirectly transmit electrical signals [56]. Some opsins, like halorhodopsin (HR), cause membrane hyperpolarization during light-induced electrical signaling, while others, such as channelrhodopsin (ChR), lead to depolarization [57]. Halorhodopsin hyperpolarizes the membrane potential by transporting chloride

ions into the cell, thereby inhibiting depolarization caused by spiking and neurotransmission. In contrast, channelrhodopsin (ChR) facilitates the diffusion of cations into the cell along the electrochemical gradient, potentially triggering an action potential. Due to their electrophysiological properties of producing action potentials, which are particularly applicable in neurons.

As illustrated in Figure 1, the four major types of opsins are channelrhodopsin (ChR), Halorhodopsin (HR), Bacteriorhodopsin (BR), and Opsin-receptor chimeras OptoXRs.



**Figure (1):** four types of opsin are channelrhodopsin (ChR), Halorhodopsin (HR), Bacteriorhodopsin (BR), and Opsinnreceptor chimeras OptoXRs

Channelrhodopsins are light-activated cation channels. The net photocurrent generated by ChR activation follows the electrochemical gradient, depolarizing the membrane and triggering action potentials. Halorhodopsin is a chloride pump that transports chloride ions from the extracellular to the intracellular space. Bacteriorhodopsin (BR), like Halorhodopsin (HR), is a proton pump that transports protons from the cytoplasm to the extracellular medium. Halorhodopsin (HR) and bacteriorhodopsin (BR) contribute to membrane hyperpolarization, leading to the suppression of neural activity. OptoXRs are opsin-receptor chimeras that, in specific neurons, initiate light-driven G protein-coupled signaling cascades [58]. Based on opsin mechanisms and functional classification:

### 2.1. Excitation

Channelrhodopsins (ChRs), first discovered in green algae in 1984, are light-gated cation channels that depolarize neurons upon blue light stimulation (~470 nm), inducing action potentials. However, early-generation ChRs had limited light penetration due to blue light's strong scattering and absorption in neural tissue, and their slow off-kinetics limited spiking

frequencies to below 40 Hz—insufficient for many neuronal types [58, 59]. Wild-type ChR2 also generates relatively small photocurrents, requiring high-intensity light to stimulate deeper tissues. To overcome these limitations, molecular engineering has produced improved variants with red-shifted activation spectra and faster kinetics, enhancing both penetration and temporal precision [60, 61].

### 2.2. Inhibition

Inhibitory opsins such as halorhodopsin (NpHR) and archaerhodopsin (Arch) enable optical suppression of neural activity by pumping chloride or protons in response to light. NpHR, derived from *Natronomonas pharaonis*, responds to yellow light (~580 nm) and shows stable function due to its high extracellular chloride affinity [62–64]. Arch, from *Halorubrum sodomense*, responds to yellow-green light (566 nm), silencing neurons efficiently even at low light intensities and exhibiting rapid recovery from inactivation. Other tools like eBR, an enhanced variant of bacteriorhodopsin, and fungal opsins allow for complementary inhibition using different wavelengths (e.g., blue and red), enabling dual-population control. [65, 66].

### 2.3. Step-function opsin (SFO)

Step-function opsins (SFOs) are engineered ChR mutants that offer bistable control—activation and deactivation via distinct light wavelengths (e.g., 470 nm for activation, 590 nm for deactivation). They feature extended channel open times, high light sensitivity (up to 300× that of wild-type ChR), and reduced photocurrent artifacts, allowing prolonged depolarization with minimal illumination. This makes them ideal for experiments requiring sustained neural activation without continuous light exposure [67, 68].

## 3. Optogenetic Neural probs

Engineering methods are essential for concurrently delivering light and recording electrophysiological data to fully harness the remarkable potential of opsins. Boyden et al. presented a dependable, millisecond-scale, single-component optogenetic neuromodulation method in 2005. They employed whole-cell

patch-clamp recording to track neuronal activity while using ChR2 to stimulate hippocampal neurons with an incandescent light (450–490 nm) [69]. Later, Ishizuka et al. examined the connection between blue light intensity and light-gated current in hippocampal cell cultures expressing ChR2 using a surface-mounted light-emitting diode (470–490 nm) [70].

Dr. Deisseroth's team announced the first functional control of an intact animal brain in 2007. They employed an optical fiber connected to a laser diode system with an intensity of 30 mW/mm<sup>2</sup> to stimulate the motor cortex in mice [71]. Lasers offer the advantage of a very narrow spectral linewidth (less than 1nm), which is particularly useful in experiments involving multiple opsins with different peak activation wavelengths. Additionally, laser beams have minimal divergence, allowing for rapid and precise manipulation of light using lenses and mirrors, making them highly effective for optical fiber coupling [72]. The main drawbacks of lasers are their high cost, particularly for yellow lasers, along with long warm-up times and stability issues. Additionally, challenges may arise when high-speed modulation is required, especially with yellow lasers using Diode-Pumped Solid State (DPSS) technology [73].

In contrast, LEDs are cost-effective, require simple control electronics, and can be modulated quickly on a millisecond scale. However, their relatively wide spectral linewidth (about tens of nm) and broad emission pattern are key drawbacks, making it challenging to couple LEDs efficiently with fibers to deliver the high light power needed [74]. LEDs mounted on implanted devices are also commonly used. The main advantage of using on-implant LEDs is that they can be controlled by electrical signals when coupled with recording electrodes. However, LEDs can also serve as local light sources for surface embedding or tissue illumination, particularly in the form of micro-LEDs, due to their weak coupling with optical fibers [75].

### 3.1. Implants of Laser-coupled optical neural prob

The minimum irradiance required to stimulate optogenetic opsins for excitation or inhibition typically ranges between 1 and 5 mW/mm<sup>2</sup> [76]. Irradiance is influenced by the absorption and dispersion of light in brain tissue, which is why high-power fiber-coupled lasers are commonly

used as light sources in the optogenetics field. Various waveguide structures efficiently target neurons with laser light, such as in-plane waveguide probes, out-of-plane microwave guide arrays, and glass-sharpened optical fibers [77]. The device designs and manufacturing methods for different neural interfaces will be examined in the following sections.

#### 3.1.1. Sharpened optical fibers based on glass

Sharpened optical fibers based on glass are specialized optical fibers treated to have a tapered end and enabling precise light delivery in applications such as laser-coupled optical neural probes used in implants. Multimode optical fiber with a core diameter of 200µm is commonly used to create glass-sharpened optical fibers. The multimode fiber's thickness is decreased by removing the plastic cladding layer and inserting a 100µm-diameter glass core into a rodent's brain via an implanted cannula. To improve spatial precision and lessen tissue damage during insertion, the glass core's tip is commonly sharpened by wet chemical etching. The glass-sharpened fibers allow for non-invasive interaction with the nervous system, enabling precise light stimulation of neurons. This is particularly useful for research and clinical treatments, as the fibers enable targeted neural modulation with minimal tissue damage, advancing the field of neuro-engineering and offering new ways to study and treat neurological disorders [78].

#### 3.1.2. Prob for out-plane microwave guide

The advancement of out-of-plane probe waveguide arrays facilitates dynamic and selective optical stimulation of one or more brain regions. These micromachined devices are designed with narrow waveguides and tapered ends to enhance spatial. For neurological stimulation, laser light is directed onto the waveguide and emitted from its tip. The taper slope and shank length are precisely constructed to reduce the optical loss caused by Fresnel effects and internal reflection. Furthermore, Silicon Utah multielectrode probes can be seamlessly integrated with optical waveguides, enabling simultaneous neural recording and stimulation [79].

Using both visible and infrared (IR) light to optically stimulate a SiO<sub>2</sub> Utah waveguide array is one example of such a device. This array is

made up of 10x10 optrodes with a 400  $\mu\text{m}$  pitch and lengths ranging from 0.5 to 2 mm. The arrays are made by bulk micromachining 50 mm diameter and 3 mm thick fused silica or quartz dice. The pyramidal tops are shaped with a finely controlled taper slope using a dicing saw equipped with a bevel blade [80].

### 3.1.3. Prob for in-plane microwave guide

Modern microelectromechanical system (MEMS) technology has evolved from traditional semiconductor device fabrication processes to enhance in-plane waveguide probes. The majority of these probes are similar in their design, replacing the waveguide used for light transmission with an electrophysiological recording component [81].

The waveguide is composed of multiple dielectric materials, including oxynitride with a core refractive index (RI) of 1.51 and an oxide cladding with a refractive index of 1.46. Additionally, SU-8 is used in combination with various materials, such as silicon oxide or tungsten with titanium for the core, and glass for the cladding. Integrated microchannels are fabricated using either SU-8 photopatterning followed by chemical mechanical polishing (CMP), to achieve the two microfluidic modality designs [82].

Optical fibers are frequently employed to couple light from laser sources into planar waveguides. However, despite their many advantages, these methods are restricted to directing light to a single target. 3D Michigan-style multielectrode arrays were used to increase the spatial density of laser stimulation. A multi-waveguide array, which consists of many waveguide combs put perpendicularly into a base plate holder, was also used to enhance spatial resolution in three dimensions [83].

## 3.2. Optical Neural Implants based on $\mu$ -LEDs

Although lasers and laser diodes have several advantages, such as minimal beam divergence, narrow spectral bandwidth, and high light intensity, laser-based optical systems also have significant disadvantages. Firstly, lasers are highly power-intensive, typically consuming tens of milliwatts per channel. Secondly, in experiments involving freely moving animals, lasers require communication systems with tethered optical fibers, which significantly restrict natural behavior, require costly optical

commutators, and can introduce biases in experimental outcomes. Thirdly, activating laser diodes often requires high voltage or current, and the resulting localized heat generation poses a risk of damaging surrounding tissue [84].

LEDs offer several advantages over lasers and laser diodes, such as lower power consumption, stable illumination, and rapid light switching. Additionally, being electronically powered, LEDs are particularly well-suited for integration with wireless telemetry, enabling fully implantable systems for free movement. The Utah-type and Michigan-type neural probes are two fundamental designs used for electrical stimulation and serve as the basis for fabricating LED-coupled optical probes [85].

### 3.2.1. Utah-type optical arrays

Utah neural probes have been used extensively for long-term brain recordings and electrical stimulation. Thick boron-doped silicon substrates are bulk micromachined to create them [86]. The architecture of the Utah probe allows for the 3D configuration of high-density shanks, which is not possible with the Michigan probe. Utilizing this benefit, the Utah probe design has been adapted to develop optical probes using LEDs for optogenetic applications. The two main types of Utah-type optical probes include surface-mounted LED arrays and 3D arrays, where LEDs are integrated with optical fibers or waveguides. On the other hand, the latter is mostly employed for in vivo studies that concentrate on deeper cortical layers and areas of the brain in living animals; the former is mostly utilized for in vitro research involving cell cultures and brain slice preparations [87].

#### 3.2.1.1. Surface-mounted arrays of $\mu$ LEDs

The first distinctive high-power  $\mu$ LED array was developed using traditional silicon-based microfabrication techniques, enabling it to produce arbitrary optical excitation patterns with millisecond temporal resolution and micrometer-level spatial resolution. Although high-density, high-spatial-resolution optical modulation of neural function has been successfully demonstrated, this type of probe has certain limitations, especially with the combination of heat production from high-density LED lighting and neural recording capabilities. In in vitro analyses, neural signals were recorded using whole-cell patch clamp

techniques, which made it challenging to capture signals from multiple neurons simultaneously [88]. Additionally, because of their extremely high density (64 x 64 LED array with a tiny 50  $\mu\text{m}$  spacing), these LED arrays have a difficult time controlling their heat, particularly when using them for long periods and at high frequencies. The production of excessive heat can cause physiological and behavioral alterations, tissue injury, and biases in optogenetics investigations. Die-form LED chips that are sold commercially as well as specially designed LED arrays are used to construct surface-mounted optical arrays. Polymers including polyimide, SU-8, and Parylene-C have been utilized as substrate materials and insulating layers for LED chips due to their mechanical toughness, biocompatibility, chemical resistance, and long-term stability [89].

### 3.2.1.2. Waveguide-coupled optical fiber-based $\mu$ -LED arrays

Surface-mounted LED arrays face limitations in stimulation depth due to the dispersion and absorption of LED light by brain tissue. To deliver light to deeper brain regions, significant advancements have been made in coupling LED light with waveguiding devices, including optical fibers, microwaveguides, and optrodes [90].

*Bamiedakis et al.* demonstrated a 4x4  $\mu\text{LED}$  array interfaced with polymer waveguides and achieving 2.5 Gb/s data transmission [91]. *Lan et al.* reported integrated  $\mu\text{LED}$  arrays with up to 615 MHz modulation bandwidth and 1 Gbps data rates [92]. For deep brain stimulation, *Emara et al.* proposed a wireless head-mountable device coupling laser diodes with tapered optical fibers, enabling light delivery up to 2 mm deep [93]. *Kim et al.* developed 32x32 pixelated blue  $\mu\text{LED}$  arrays on heterojunction field-effect transistors for underwater optical communication, demonstrating modulated light output power of  $\sim 4$  mW at 450 nm. These advancements show the potential of  $\mu\text{LED}$ -based optical systems for various applications, including visible light communication, optogenetics, and underwater communication, offering high-speed data transmission and precise light delivery [94].

### 3.3. Michigan-type optical probes

An alternative light transmission approach has been explored to achieve efficient light coupling by directly inserting LEDs into deep brain regions of interest. The Michigan-type probes, widely recognized for their effectiveness, provide a strong foundation for integrating both custom-made and off-the-shelf LED chips as light sources for optical neuromodulation at the probe's tip. Several research groups have highlighted the use of commercial LED chips in designing Michigan-type optical probes. While using readily available LED chips can simplify the fabrication process and LED assembly, their size is constrained by manufacturing standards, making miniaturization difficult. Custom-designed LED chips, however, hold promise for reducing the size of Michigan-type probes, enhancing the spatial resolution of photostimulation, decreasing system invasiveness, and minimizing potential tissue damage. To achieve these goals, researchers have been exploring microfabrication techniques involving both polymer and semiconductor materials [95].

*McAlinden et al.* developed a prototype using conventional semiconductor technology, featuring a blue LED probe fabricated from a commercial GaN-on-sapphire wafer. The probe, measuring 7 mm in length with five LEDs on a 1.3-mm-long tip, was laser-diced and mechanically thinned to 100  $\mu\text{m}$ . Despite minimal heating (under  $2^\circ\text{C}$  at 600 mW/mm<sup>2</sup>), the mechanical rigidity of sapphire posed risks of neuroinflammation and tissue damage. To address this, polymeric substrates have been explored, but integrating blue GaN LEDs remains challenging due to high fabrication temperatures. *Kim et al.* introduced an LED transfer technology, enabling the relocation of LEDs (ranging from 1 mm<sup>2</sup> to 25  $\mu\text{m}^2$ ) onto flexible polymer substrates. Using this technique, they developed a multifunctional neural probe incorporating platinum microelectrodes, an LED array, a microscale photodiode for light intensity measurement, and a precision temperature sensor. The probe, supported by a bio-resolvable adhesive silk base, demonstrated minimal temperature change ( $<1^\circ\text{C}$ ) at 17.7 mW/mm<sup>2</sup> light output when inserted into brain tissue.

Furthermore, in optogenetics, compact neural probes with integrated micro-LEDs ( $\mu\text{LEDs}$ ) have been developed for precise light delivery in

brain tissue. These probes can feature up to 20  $\mu$ LEDs per device, emitting blue light at 455 nm. Furthermore, flexible optoelectronic neural probes with embedded  $\mu$ LEDs have been fabricated using Parylene C substrates, allowing for double-sided illumination and simultaneous electrophysiological recording. These advancements contribute to improved understanding and manipulation of neural circuits in vivo [96, 97].

| Technology               | Light Source      | Depth (mm) | Resolution | Heat Risk | Wireless | Cost   | Application     |
|--------------------------|-------------------|------------|------------|-----------|----------|--------|-----------------|
| Laser Fiber              | Laser             | >2.0       | High       | High      | No       | High   | In vivo, deep   |
| Waveguide Probe          | Laser             | 0.5 - 2.0  | Moderate   | Moderate  | No       | Medium | In vivo         |
| Surface $\mu$ LED Array  | $\mu$ LED         | < 0.5      | Very High  | High      | Yes      | Low    | In vitro/slices |
| Fiber-coupled $\mu$ LED  | $\mu$ LED + Fiber | 1.0 - 2.0  | Moderate   | Low       | Yes      | Medium | In vivo         |
| Michigan $\mu$ LED Probe | $\mu$ LED         | 1.0        | High       | Low       | Yes      | Medium | In vivo         |

## 4. Challenges and Discussions

Despite significant advancements in LED-based devices, many challenges persist, including localized heating from LED activation, material compatibility, light-induced artifacts, and complex fabrication. These challenges are discussed in the following sections:

### 4.1. Heat-related challenges associated with $\mu$ LED utilization

To prevent the side effect of heating that leads to damaged tissue, the temperature rise caused by optical brain implants should remain below 1 °C. Therefore, several key factors must be considered when designing LED-prob. First, optimizing the prob layout and arrays can help reduce electrical heat generation. Second, selecting substrate materials with high thermal conductivity can aid in dissipating heat into the surrounding tissue, leveraging the tissue's thermal properties and fluid movement to mitigate temperature fluctuations. Third, refining optical stimulation parameters ensures effective opsin activation while preventing overheating.

To enhance thermal efficiency, researchers have conducted analytical and experimental studies

on LED heat generation. Key findings indicate that larger LEDs produce higher maximum temperature changes and lower energy efficiency. Additionally, increasing the spacing between LEDs in an array reduces heat buildup, and lowering the pulse duty cycle further limits temperature rise.

Choosing high-thermal-conductivity substrate materials is crucial for minimizing localized heating during optical stimulation. *Bin Fan et al.* introduced LED probes using polycrystalline diamond (PCD) as a heat sink, benefiting from its exceptional thermal conductivity (up to 2000 W/(mK)). These PCD probes maintained local temperature variations within 1 °C under different input pulses, compared to 9 °C observed in SU-8 probes. Beyond thermal management, PCD offers advantages such as electrical insulation, chemical stability, and biocompatibility, making it a potentially useful substance for brain interfaces of the future [98, 99].

### 4.2. Light-induced artifacts

When microelectrodes are exposed to light, they may produce low-frequency voltage fluctuations or artificial spikes in local field potentials and action potentials, particularly in hybrid optoelectronic implants designed for simultaneous light-evoked neural recordings. These light-induced artifacts primarily stem from the photoelectric effect and the photoelectrochemical Becquerel effect. Materials with an energy gap below the photon energy of visible light such as silicon, exhibit the photoelectric effect, while the Becquerel effect occurs due to photon-induced charge transfer through the ionic layer at the electrode-electrolyte interface, making it a significant source of artifacts in conductive materials.

To mitigate these artifacts, engineers have developed several strategies. One method involves minimizing metal exposure to light on recording electrodes or cables, a technique commonly used in laser-coupled optical fiber systems. Solutions such as coating glass electrodes with anti-reflective materials or using ultra-thin tungsten wire stereotrodes (20  $\mu$ m in diameter) have proven effective in reducing optical artifacts.



Another approach replaces conventional metal conductors, such as gold and platinum, with thin-film materials that resist the Becquerel effect. Transparent conductors like indium tin oxide (ITO) and graphene have shown promise in suppressing photocurrent while preserving neural recording quality. Graphene-based transparent electrodes, in particular, effectively reduce photoelectric interference during optogenetic neuromodulation [100, 101].

**4.3. Long-term material compatibility and safety**  
Microfabricated fibers and waveguides, often made from polymers like SU-8 or dielectric materials, offer flexibility but suffer from water absorption and high optical losses. Improving coupling performance requires fabrication refinements and better encapsulation to enhance durability. Mechanical mismatch between rigid implants and soft brain tissue can cause inflammation and damage, which flexible probes help mitigate.

To aid implantation, dissolvable coatings like silk fibroin and PEG temporarily stiffen probes, dissolving post-insertion. Encapsulation is essential for long-term stability, with polymer coatings like Parylene and polyimide providing effective barriers. Metal-coated Parylene extends device lifespan up to 10 years in vivo. Biocompatibility remains crucial to minimize immune responses. Optimizing biomaterials, surface coatings, and device design helps improve the long-term performance of neural implants [102].

**4.4 Fabrication complications of ultracompact  $\mu$ LED arrays**

Smaller  $\mu$ LEDs enhance spatial resolution and reduce heat generation, but commercially available options are often too large. Custom fabrication methods, though effective, require complex and costly processing. Developed a technique using laser lift-off and deterministic assembly to transfer GaN  $\mu$ LEDs onto flexible PET substrates, avoiding traditional wafer dicing. This method integrates semiconductor processing with flexible substrates like PET, silicone, or polyimide. However, its complexity may limit widespread adoption [103].

## 5. Conclusion

Optogenetics has transformed neuroscience by enabling precise neural control through light-sensitive proteins. Various light delivery methods, including laser-coupled probes, MEMS-based waveguides, and micro-LED implants, offer distinct advantages in neural stimulation. While laser-based techniques provide high precision, they are bulky, whereas micro-LEDs enable wireless, minimally invasive solutions.

Despite its advancements, optogenetics faces challenges such as light scattering, energy efficiency, and biocompatibility. Future research should focus on improving opsin performance, light penetration, and wireless integration. With continued innovation, optogenetics holds immense potential for neuroscience research and therapeutic applications.

Future Direction:

- **Red-shifted Opsins:** Develop opsins responsive to longer wavelengths for better tissue penetration.
- **Biodegradable Implants:** Design probes that safely dissolve after temporary use.
- **Wireless Closed-Loop Systems:** Combine real-time sensing and stimulation.
- **Hybrid Devices:** Integrate optical, electrical, and chemical sensors.
- **Thermal Regulation:** Incorporate smart materials for dynamic heat management.

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